



Cement

FLY ASH TEST REPORT

Analysis by: Edmonton Mortar Lab
Sample from : Sundance Power Plant
Average Analysis: February 2021
Test Report Number 3-21 Class F

Chemical Analysis

	Results	Limits
Silicon Dioxide (SiO ₂)	60.8 %	
Aluminum Oxide (Al ₂ O ₃)	22.5 %	
Iron Oxide (Fe ₂ O ₃)	3.3 %	
Total (SiO ₂) + (Al ₂ O ₃) + (Fe ₂ O ₃)	86.6 %	50% Min - ASTM
Sulphur Trioxide (SO ₃)	0.1 %	5% Max - ASTM
Calcium Oxide (CaO)	8.0 %	18% Max - ASTM
Magnesium Oxide	1.2 %	
Moisture Content	0.07 %	3% Max - ASTM
Loss on Ignition	0.60 %	6% Max - ASTM
Available Alkali as Equiv. Na ₂ O (<i>previous month's result</i>)	0.41 %	

Physical Analysis

Fineness Retained on 45 um (No. 325 Sieve)	22.5 %	34% Max - ASTM
Strength Activity Index with Portland Cement		
% of Control at 7 Days	81 %	75% Min - ASTM
% of Control at 28 Days (<i>previous month's result</i>)	90 %	75% Min - ASTM
Water Requirement, Percent of Control	94 %	105% Max- ASTM
Autoclave Expansion	-0.02 %	0.8% Max - ASTM
Density	2.06 Mg/m³	

Uniformity Requirements

Density, Variation from Average	0.50 %	5% Max - ASTM
Fineness 45um Sieve, Variation from Average	3.20 %	5% Max - ASTM

We hereby certify that the composite fly ash sample above meets the chemical and physical requirements of ASTM C618 and AASHTO M295 for class F fly ash.

Certified : Robert S. Sheggen

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