



Cement Mill Test Report

Month of Issue: MARCH 2022

Plant: Product: Mill Test Report # Manufactured: Richmond, British Columbia Portland Cement Type GUL \ MSL C-GUL-22-03 FEBRUARY 2022

CSA A3001-18 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
Rapid Method, X-Ray			Air content of mortar (%) (C 185)		5.4
SiO2 (%)		19.3			
AI2O3 (%)		4.3	Blaine Fineness (m2/kg)		438
Fe2O3 (%)		3.1			
CaO (%)		63.3	Passing 45 um (%)	72 min	99.0
MgO (%)		0.9			
SO3 (%)	3.0 max*	2.9			
Loss on ignition @ 950 (%)	10.0 max	4.3			
			Compressive strength (MPa)		
Insoluble residue (%)		0.29			
Free Lime (%)		1.1	3 days	14.5 min	30.9
			7 days	20.0 min	37.5
			28 days (Reflects previous month's data)	26.5 min	45.4
			Time of setting (minutes)		
Potential Phase Composition			Vicat Initial	45-375	88
C3S (%)		69	Sulphate Resistance (C8)	0.10	0.091
C2S*** (%)		17			
C3A (%)		6			
C4AF (%)		10	Colour (L*)		58
			Cement Density		3.09
CCA A2004 40 Ontional Chamies					

CSA A3001-18 Optional Chemical Requirements: NaEq (Alkali) (%) 0.60 max

* May exceed 3.0% SO3 maximum based on our A3004-C5 results of <0.020% expansion at 14 days.

*** Corrected by using ASTM Calculation for Limestone Cement

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of applicable specifications for Type GUL \ MSL CSA A3001-18 STANDARD SPECIFICATIONS FOR TYPE GUL \ MSL CEMENT;

0.49

Cement complies with NSF 61

Western BU - Richmond 7611 No 9 Rd Richmond, BC 604 244 4300 Questions or enquiries can be directed to Matt Dalkie Matt Dalkie, P.Eng., LEED AP BD+C Lafarge - Technical Services Engineer 7591 #9 Road, Richmond, BC, V6W 0A6 Canada P +1 604 233 9516, C +1 604 328 7793, F +1 604 270 1731 E matt.dalkie@lafargeholcim.com Certified By:

Leila Saidi

Leila Saidi P.Eng Quality Supervisor 3/8/2022