



Cement Mill Test Report

Month of Issue: OCTOBER 2022

Plant: Richmond, British Columbia
Product: Portland Cement Type GUL \ MSL

Mill Test Report # C-GUL-22-10
Manufactured: SEPTEMBER 2022

CSA A3001-18 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
Rapid Method, X-Ray			Air content of mortar (%) (C 185)		5.9
SiO2 (%)		18.4			
Al2O3 (%)		4.4	Blaine Fineness (m2/kg)		449
Fe2O3 (%)		3.0			
CaO (%)		63.4	Passing 45 um (%)	72 min	98.9
MgO (%)		0.7			
SO3 (%)	3.0 max*	2.7			
Loss on ignition @ 950 (%)	10.0 max	6.4			
			Compressive strength (MPa)		
Insoluble residue (%)		0.43			
Free Lime (%)		1.0	3 days	14.5 min	28.6
			7 days	20.0 min	35.9
			28 days (Reflects previous month's data)	26.5 min	45.4
			Time of setting (minutes)		
Potential Phase Composition			Vicat Initial	45-375	109
C3S (%)		77	Sulphate Resistance (C8)	0.10	0.091
C2S*** (%)		16	` ` ` `		
C3A (%)		7			
C4AF (%)		9	Colour (L*)		64
			Cement Density		3.09

CSA A3001-18 Optional Chemical Requirements:

laEq (Alkali) (%) 0.60 max 0.48

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of applicable specifications for Type $GUL \setminus MSL$

CSA A3001-18 STANDARD SPECIFICATIONS FOR TYPE GUL \ MSL CEMENT; Cement complies with NSF 61

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Questions or enquiries can be directed to Matt Dalkie

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Robyn van Zutphen Quality Supervisor 10/13/2022

^{*} May exceed 3.0% SO3 maximum based on our A3004-C5 results of <0.020% expansion at 14 days.