



# MaxCem® Mill Test Report

Month of Issue: February 2024

Plant: Seattle, Washington  
 Product: MaxCem® - Type IT(L11)(S30)MS  
 Month of Production: January 2024  
 Mill Test Report Number: SEA\_MAXCEM\_February 2024

## ASTM C 595 and AASHTO M 240 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
<i>Rapid Method, X-Ray (C 114)</i>			<i>Air content of mortar (%) (C 185)</i>		
SiO <sub>2</sub> (%)	---	23.2		12 max	7
Al <sub>2</sub> O <sub>3</sub> (%)	---	7.2	<i>Blaine Fineness (m<sup>2</sup>/kg) (C 204)</i>		
Fe <sub>2</sub> O <sub>3</sub> (%)	---	2.4		---	470
CaO (%)	---	55.0	<i>Fineness, Residue retained on a 45 um sieve (%)</i>		
MgO (%)	---	2.1		---	3.1
Sulphate as SO <sub>3</sub> (%)	3.0 max*	3.1	<i>Compressive strength (PSI) (C 109)</i>		
Loss on ignition (%)	10.0 max	4.8	3 days	1890 min	2813
Total Alkalis (Type IL)	---	0.56	7 days	2900 min	4250
Slag addition (%)		30	28 days Previous Month	3620 min	6640
Richmond Type IL (%)		70	<i>Time of setting (minutes) Vicat Initial (C 191)</i>		
				45 - 420	140
			<i>C-1038 Expansion 14-day (%) (C 1038)*</i>		
				0.020	0.002

\*Table 1 chemical requirements states that SO<sub>3</sub> content above 3.0 is permissible if the C1038 expansion is below 0.020% at 14 days.

We certify that the above described cement, at the time of shipment, meets the chemical and physical ASTM C595 Standard Requirements and AASHTO M 240.

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Certified By:

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February 8, 2024