



Cement Mill Test Report

Date of Issue: March 20, 2024

Plant: Exshaw AB
 Product: OneCem
 Mill Test Report Number: MTR-IL-2024-2
 Manufactured during the month of: February 2024

CHEMICAL ANALYSIS

Item	Spec limit	Test Result
Rapid Method, X-Ray (C114)		
SiO ₂ (%)		17.4
Al ₂ O ₃ (%)		3.4
Fe ₂ O ₃ (%)		3.2
CaO (%)		60.1
MgO (%)		4.6
SO ₃ (%)	3.0 max*	3.2
K ₂ O (%)		0.56
Na ₂ O (%)		0.15
NaEq (%)		0.52
Loss on Ignition @ 950 (%)	10.0 max	6.8
Loss on Ignition @ 550 (%)		1.0
Inorganic Process Addition (Lafarge Cement Kiln Dust)	5.0 max	-
Adjusted Potential Phase Composition (C 150 - For information only)		
C ₃ S (%)	---	51
C ₂ S (%)	---	11
C ₃ A (%)	---	4
C ₄ AF (%)	---	10

PHYSICAL ANALYSIS

Item	Spec limit	Test Result
Blaine Fineness (m ² /kg) (C204)		554
Passing 45 µm (%) (C430)***		99.8
Air Content (%) (C186)	12 max	6
Compressive Strength (MPa [psi]) (C109)		
1 day		17.9 [2592]
3 days	13.0 [1890] min	31.2 [4521]
7 days	20.0 [2900] min	35.7 [5173]
28 days (Previous Month Results)	25.0 [3620] min	43.7 [6337]
Time of setting (minutes) (C191)		
Vicat Initial	45 min.	88
ASTM C1012 Expansion % ***		
6 Months	0.05 max	0.051
12 Months	0.10 max	0.092
Mortar Bar Expansion (%) (C1038)	0.020 max	0.008

* May exceed the SO₃ maximum based on C1038 results of <0.020% expansion at 14 days.

** Current Production run not available - most recent provided

*** Performed by Lafarge Edmonton and/or Seattle Labs

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of ASTM C595/C595M-23 & AASHTO M 240-23 STANDARD SPECIFICATIONS FOR TYPE IL (13) and (HS) CEMENT.

Exceptions: ASTM C430 is not within the current Scope of Accreditation.

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Certified to NSF/ANSI/CAN 61



AASHTO ACCREDITED

Certified By:

John W Blair
 Quality Manager