



Cement Mill Test Report

Date of Issue: November 15, 2024

Plant: Exshaw AB
 Product: Portland Cement Type IL (12) VCM Only
 Mill Test Report Number: ESW_Type IL12 2024-10-VCM
 Manufactured during the month of: October 2024

CHEMICAL ANALYSIS

Item	Spec limit	Test Result
Rapid Method, X-Ray		
SiO ₂ (%)	---	17.3
Al ₂ O ₃ (%)	---	3.6
Fe ₂ O ₃ (%)	---	3.1
CaO (%)	---	59.8
MgO (%)	---	4.5
SO ₃ (%) **	3.0 max	3.5
Loss on ignition @ 950 (%)	10.0 max	6.8
Loss on ignition @ 550(%)		1.2
Insoluble residue (%)*	1.5 max	0.6
Limestone Addition		13.2
Specific Gravity (For Information Purposes Only)		3.12

PHYSICAL ANALYSIS

Item	Spec limit	Test Result
Blaine Fineness (m ² /kg)	---	552
Retained 45 um (%)	24 max	0.2
Compressive Strength MPa [psi] C109		
1 Day		MPa psi
3 Day	13.0 [1890] min	18.6 [2,697]
7 Day	20.0 [2900] min	30.5 [4,423]
28 Day (Previous Month's Result)	25.0 [3620] min	35.6 [5,162]
42.5 [6,163]		
Time of setting (minutes)		
Vicat Initial	45 - 420	95
Mortar Bar Expansion (%) (C1038)	0.020 max	0.010
Colour (For Information Purposes Only)		35

Other Chemical Information:

Na ₂ Oeq (%) Weekly Averages	Week 1	Week 2	Week 3	Week 4
	0.53	0.52	0.53	0.56

* Previous Month's Results

** May exceed 3.0% SO₃ maximum based on ASTM C1038 results of <0.020% expansion at 14 days.

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of ASTM C595/C595M-24 & AASHTO M 240-24 STANDARD SPECIFICATIONS FOR TYPE IL (12).

Exceptions: ASTM C430 is not within the current Scope of Accreditation.



Certified to NSF/ANSI/CAN 61



AASHTO ACCREDITED

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Certified By:

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